DART AEROSPACE LTD  Description: Console Side RH (407 Hi-Slope)  Note: Issue with Part Number D2604-7  Drawing: D2604 Rev. AI  OUNITED Procedure  1 EXPEDITING Issue W/O	Work Order : Part Number: Qty:	D2604-2  9	PF 02/03/10
Note: Issue with Part Number D2604-7  Drawing: D2604 Rev. Al  04.11.17  Step Location Procedure	Qty:	Stack of 10  By Date	
Note: Issue with Part Number D2604-7  Drawing: D2604 Rev. Al  04.11.17  Step Location Procedure	Qty:	Stack of 10  By Date	
Drawing: D2604 Rev. Al  פעונות אין		By Date	
Step Location Procedure		By Date	
		By Date	
1 EXPEDITING Issue W/O		10	
	·	45)404.11.17	10
2 CNC CELL / Cut Blank per template DT 824	17		_
METAL Note: 1 Blank makes: D2604-Material: .040 - 2024-T3	-1( <b>Qty: 1), D2604-2(C</b> Batch <u><b>8</b> / 5</u>	aty: 1) CC 19/19 CDL 04.11,	22 (10)
3 HAAS Machine per folio D2604		ml ouls 12	
4 QC Inspect Level 2		m 041112	3 (b) (10
5, QC Inspect Level 8		12 04.11.2Y	B 10
6 METAL Form per Dwg D2604		2 0112.09	19/10
7 QC Inspect Level 5		M sulp k	9/ (a
8 FINISHING Acid etch & alodine as per QSI	005	2 0145.08	7 13
9 STORES Identify and stock	ŗ	ml 04-12-13	19 10
10 EXPEDITING * Close W/O Inspect level 21 Cost / part ZO, /3 Suc o	4/12/14 (F)	D5.01.13	9/10.
Rev Date Change	Revised	d By Approved	٦ .
A 96.07.27 New Issue	1/6/136/	Approved	
B 98.05.08 Added drawing revision	KB	•	
C 98.11.25 Added Inspection Levels, Jig numbers	DM	1/3	
D 02:06.05 Added alodine finish TSR 1290	NG	1 € 2/6/6	OTO)
36 GA deburr BELEAS	BEC m	04-11.24 69	

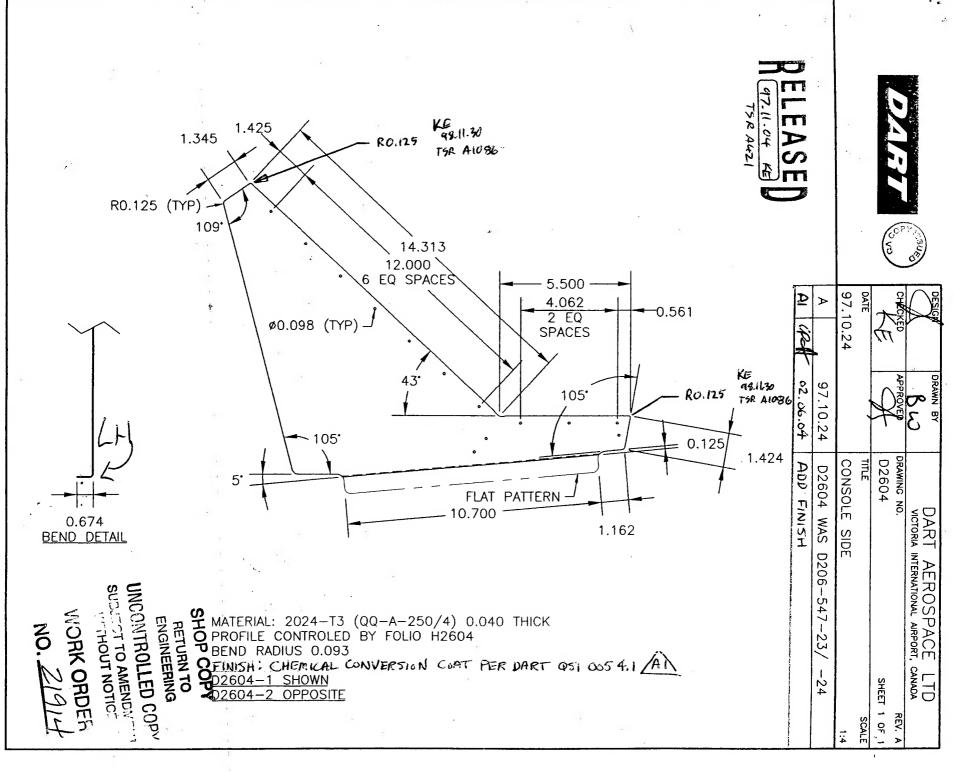
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## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE		Ву	Date Qty		Approval Mfg / Design Mgr	Approval QC Inspector			
04-11-24	36	Permanent chang  the 36 - deber- mut be on the Front	4	and o	4.12.21	NA	Beson	B 01.1215			

NCR:	WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B		Verification	Approval	Approval QC Inspector	
DATE	STEP	Section A	Initial Design Mgr	Action Description  Design Mgr	Sign & Date	Section C	Design Mgr		
ملاحسلسكيل	3-43	Found 1x D2604-1 Base Kink	July Ju	destroy it	ml 104-11-24	a. 12.15	Boson		
04-11-24	36	suc rink	04/1	· · · · · · · · · · · · · · · · · · ·			r		
		A 5/B;							
		NOVE-804-	219	3.					
		500 0010							

Part No: <u>D2604-2</u>	PAR #:	Fault Category:	NCR:	Yes No DQA:	Date: <u>05/67/13</u>
NOTE: Date & initial all entries		-	•	QA: N/C Closed:	Date:



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## Job Costing Report

0.00

Dart Aerospace Ltd.

Nov 17, 2004
Hawkesbury

07:47 am

Work Order No : 0021914
Project Name : D2604-2 Department Code:

Project For : WK450 Burden Flags : NNNNNNN

Work Order Type : Main WO Status : Open Main WO Number : Invoice State : Not Invoiced

House Part Number: D2604-2 Invoice Date:

Description : 407 Hi Console Side RH Invoice Number :

Manufactured: Yes Invoice Amount:

Amount Req'd: 10

Amount Done : 0 Order Entry No :

Start Date : 11-16-04 OE Value : 0.00

Est Finish Date : 12-04-04

Act Finish Date : Est Margin : 0.000%

Drawings Reqd : No Actual Margin : 0.000%

Ok for Approval :

Approval Rec'd : \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost Engineering Hours	: 0.00 : 0.00	0.00	0.00	0.00	0.00
Engineering Cost Production Hours		0.00	0.00	0.00	0.00
Production Cost Packaging Hours	: 0.00 : 0.00	0.00	0.00	0.00	0.00
Packaging Cost OverHead Hours	: 0.00	0.00	A .	0.00	0.00
OverHead Cost CNC Hours	: 0.00	0.00	0.00	0.00	0.00
CNC Misc Hours	: 0.00	0.00	0.00	0.00	0.00
Misc.	: > 0.00	0.00	0.00	0.00	0.00
Burden	: 0.00	0.00	0.00		
Total Cost Margin Selling Cost	: 0.00 : 0.000 : 0.00	0.00	0.00		
20111115 2000		, , , ,			

Estimated Actual Labour Hrs/Amount Done : 0.00 0.00 Profits/(Loss) : 0.00 0.00

DART AEROSPACE LTD	Work Order:	21914
	D ( )	
Description: Consolo Side RH (407 Hi-Slope)	Part Number:	D2601-2
Inspection Dwg: Dagoy Rev: A1		Page 1 of 1

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v Date	New Issue				KJ/J	sed by Approve

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DARY AEROSPACE LTD	Work Order:	21913
Description: Console Side LH (407 Hi-Slope)	Part Number:	D2 604-1
Inspection Dwg: D. C.O.4 Rev: A (		Page 1 of 1

	FIRST	ARTICLE IN	SPECTIO	ON CHE	CKLIST	
	X	First Artic	le	Proto	otype	
Driwing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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Weasured by:	Told AL	udited by:	2	Pro	totype Approva	al: \\Q
Date:   O	4/4/23	Date:	4.11.23		Dat	e: /////
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